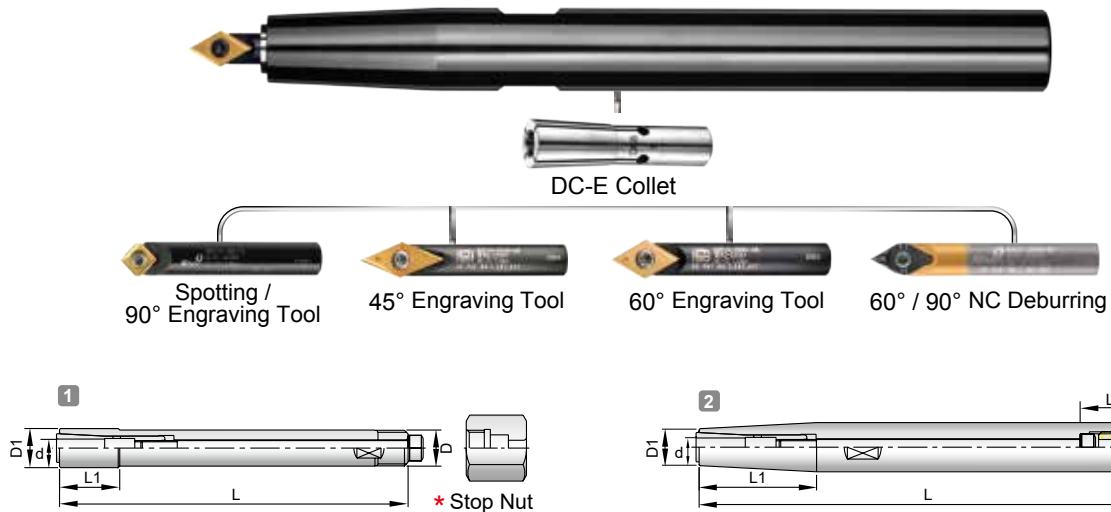


# Accessory

## DC Slim Chuck

► Extension Adaptor >>

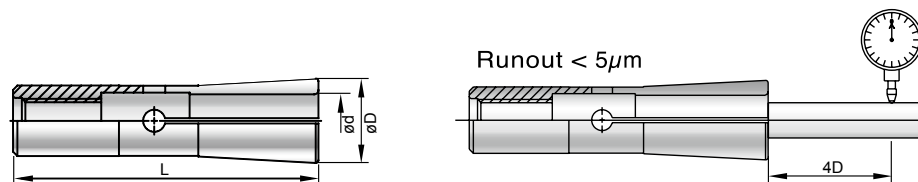


Parts No.	Type of Holder	Fig.	d	L	L1	L2	øD	D1	Stop Nut	Spanner	Recommended Torque	Collet
0-329090-102	ST10-DC4-90	1	2~4	90	14	--	10	9	TP-M8		4Nm	
-112	ST12-DC4-120	2	2~4	120	38	--	12	9	--	301940~632	4Nm	DC4
0-329090-212	ST12-DC6-120	1	1~6	120	40	--	12	14	TP-M12		5Nm	
-222	ST16-DC6-150	2	1~6	150	35	24	16	14	--	301940~643	5Nm	DC6
-232	ST20-DC6-200	2	1~6	200	70	74	20	14	--		5Nm	
-242	ST25-DC6-250	2	1~6	250	115	124	25	14	--	301940~644	5Nm	

\* Stop nut is applied when clamping and unclamping tools.

### ► DC-E Collet >>

- The design of DC-E collets is emphasized on increasing the clamping force of end mills.



Type	DC-4E	DC-6E
D	7.1	9.6
L	31	36

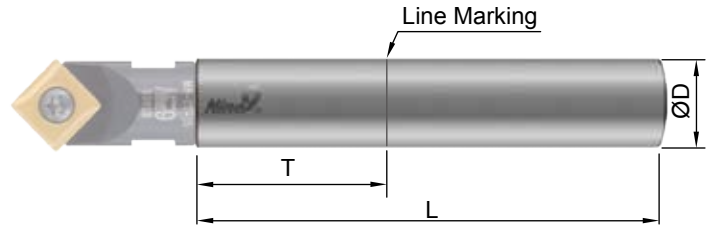
DC4-E		DC6-E	
Parts No.	Size(mm)	Parts No.	Size(mm)
0-300090-102	2.0	0-300090-203	3.0
0-300090-103	3.0	0-300090-204	4.0
0-300090-104	4.0	0-300090-206	6.0

# Extension Bar

For NC Spot Drill, Chamfer Mill, NC Helix Drill, Power Mill and Direct adjusting boring bar

## ► Steel Type >>

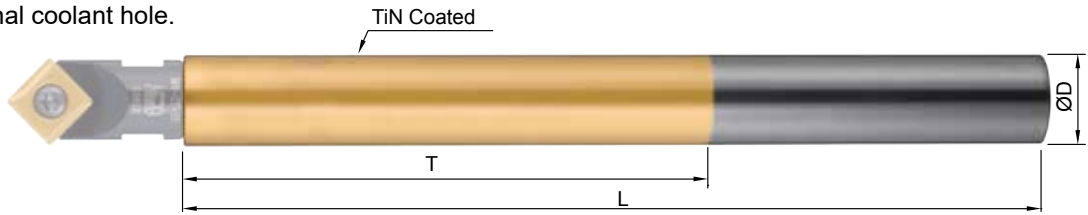
- T is the maximum overhang length.
- With internal coolant hole.



Part No.	Type	ØD	T	L	M	Assemble Torque
00-99801-10S	BC10-075M05S	10	25	75	M5xP0.8	6.5Nm
00-99801-12S	BC12-075M06S	12	25	75	M6xP1.0	11.0 Nm
00-99801-14S	BC14-090M08S	14	30	90	M8xP1.25	25.0 Nm
00-99801-16S	BC16-090M08S	16	35	90	M8xP1.25	25.0 Nm
00-99801-18S	BC18-100M10S	18	40	100	M10xP1.5	50.0 Nm
00-99801-20S	BC20-100M10S	20	40	100	M10xP1.5	50.0 Nm
00-99801-25S	BC25-120M12S	25	50	120	M12xP1.75	60.0 Nm

## ► Solid Carbide Type >>

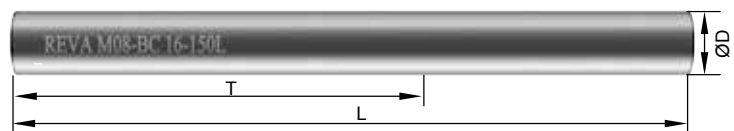
- T is the maximum overhang length.
- With internal coolant hole.



Part No.	Type	ØD	T	L	M	Assemble Torque
00-99801-10W	BC10-100M05W	10	50	100	M5xP0.8	6.5 Nm
00-99801-12W	BC12-100M06W	12	60	100	M6xP1.0	11.0 Nm
00-99801-14W	BC14-120M08W	14	70	120	M8xP1.25	25.0 Nm
00-99801-16W	BC16-150M08W	16	80	150	M8xP1.25	25.0 Nm
00-99801-18W	BC18-150M10W	18	90	150	M10xP1.5	50.0 Nm
00-99801-20W	BC20-200M10W	20	100	200	M10xP1.5	50.0 Nm
00-99801-25W	BC25-200M12W	25	125	200	M12xP1.75	60.0 Nm

## ► REVA Solid Carbide Extension Bar >>

- With internal coolant hole.
- Carbide extension bar with longer tool length is available on request.



Parts No.	Type	ØD	T	L	M	Assembled Torque
0-398010-100M05	M05-BC10-100L	10	60	100	M5xP0.8	6.5 Nm
0-398012-100M06	M06-BC12-100L	12	60	100	M6xP1.0	11.0 Nm
0-398016-150M08	M08-BC16-150L	16	80	150	M8xP1.25	25.0 Nm
0-398020-200M10	M10-BC20-200L	20	100	200	M10xP1.5	50.0 Nm
0-398025-200M12	M12-BC25-200L	25	125	200	M12xP1.75	60.0 Nm